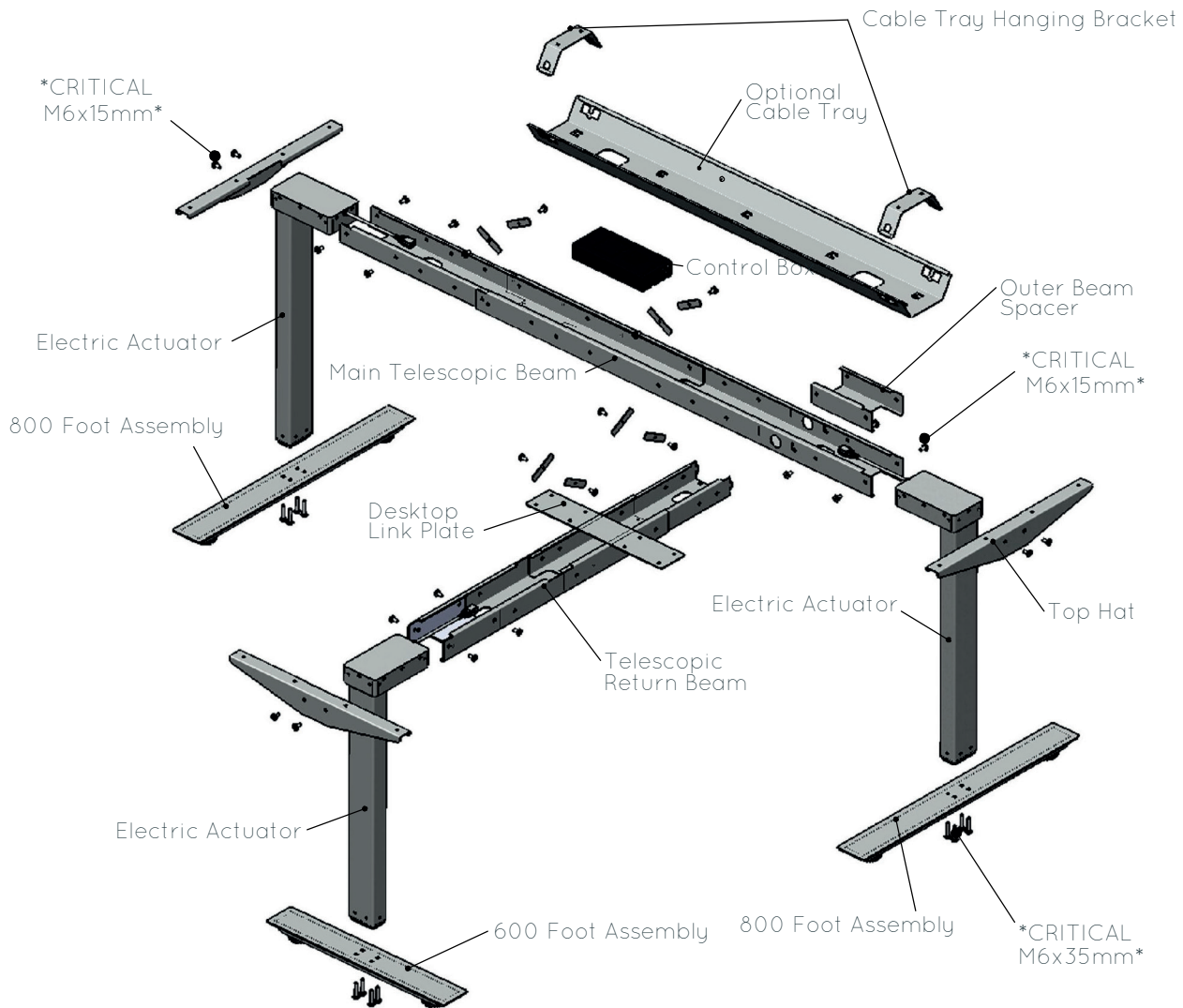


Radial Sit & Stand assembly instructions 1 installer 15 minutes



- Attach the foot assemblies to the bottom of the electric actuators using the **M6x35** bolts provided in the fittings kit.
- Slide the control box into the main telescopic beam **BEFORE** stretching the beam to the desired length and locking off with the beam locking plates and **M6x15** bolts.
- Stretch the telescopic return beam the desired length and lock off with the beam locking plates and **M6x15** bolts.
- Slot the actuators into each end of the beam and secure with **M6x15** bolts through the beam sides, ensuring that the outer beam spacer is located correctly around the actuator at the outer beam end. Repeat for the telescopic return beam.
- Secure the top hats to the end of each actuator with **M6x15** bolts.
- Hook the inner end of the telescopic return beam onto the main beam in the desired location to create a left or right handed desk.
- Connect each actuator to the control box with the motor cables supplied, and plug the control switch into

the control box.

- Plug the mains power cable into the control box and feed the wire through a cable hole in the base of the beam.
- Turn the whole assembly upside down and lay it on top of the upturned desktop. Secure the frame to the desktop with a choice of **M6x15** bolts or woods crews provided in the fittings kit. A link plate is provided for separate main and return desktops if required.
- Click the control switch bracket into the switch and secure to the underside of the desktop in the desired location, ensuring the wire is fed through a suitable hole in the beam.
- If fitting the optional cable tray, screw the hanging brackets to the underside of the desktop before turning the desk assembly back over and then clip the tray onto the hanging brackets.
- On first start up it is necessary to calibrate the actuators by holding the down button on the control switch for 5 seconds after the frame reaches the bottom of its stroke.

